

WEST SYSTEM® 501 White and 502 Black Colour Pigments are epoxy-based pastes used to tint the epoxy mixture and provide an even colour base or highlight surface flaws and imperfections, prior to the final finish system.

Pigmented epoxy will degrade under sunlight and is not intended as an exterior finish. An enamel or polyurethane paint system will need to be applied to provide UV protection.

### MIX RATIO

Mix the WEST SYSTEM® resin and hardener first as per instructions, taking great care to mix thoroughly, then gradually stir in the additive at a rate of 3% by weight or approximately 1 teaspoon of pigment per 230ml of mixed epoxy.

WEST SYSTEM® 105 Resin	1L/1.15 kg
WEST SYSTEM® 205 Hardener	200 ml/208 gm
501/502 Pigment	40 gm

Mix thoroughly and apply evenly with a foam roller. The addition of more pigment will increase opaqueness and mixture viscosity. Multiple coats will also increase opacity.

### COVERAGE

125 ml will tint approximately 2.9 ltrs of mixed epoxy.

### PROPERTIES

WEST SYSTEM® 501 / 502 Pigments

- White / black high viscosity paste with a mild odour
- Cure colour varies by amount of pigment added

PACK SIZES	
Order Code	PACK
501A/502A	125 ml
501B/502B	250 ml
501C/502C	500 ml

### STORAGE

WEST SYSTEM® 501 and 502 Pigment will keep for 2 years if kept in original containers at room temperature (15°C to 32°C), and out of direct sunlight. Containers should be tightly sealed to prevent moisture absorption.

### HEALTH AND SAFETY

WEST SYSTEM® 501 and 502 Pigments have moderate sensitising potential, and should be kept out of the eyes and off the skin. Avoid inhalation and prolonged, or repeated, skin contact. Launder contaminated clothing before reuse.

- Use with good ventilation and adequate safety equipment including impervious gloves, safety glasses and dust masks
- Wash skin thoroughly after handling.
- If eye contact occurs, immediately flush with running water for at least 15 (fifteen) minutes and seek medical advice.
- If swallowed, DO NOT induce vomiting, give plenty of milk or water and contact a doctor or the Poisons Information Centre.

NOTE Our products are intended for sale to industrial and commercial customers. We request that customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, express or implied, including any warranty or merchantability or fitness, nor is protection from law or patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is replacement of our materials and in no event shall we be liable for special or consequential damages.